

5 Function Manipulator

The HLK-4000 manipulator is a 5 Function rate controlled manipulator making use of an HLK-2010 jaw rotate offering 180 degree rotation on the wrist and a jaw opening range of 154mm (6") and a softline cutting capability of 19mm (3/4") from the back side of the jaw plates.

This manipulator was specifically developed for observation to light duty work class vehicles to provide manipulation capabilities and is ideal for jetting and brushing operations, debris clearance, valve turning and bolt torqueing, rope cut- ting, cable repair, biological and geological sampling, archaeological work, transponder and probe installation, salvage and recovery.



Features

- 5 degrees of freedom manipulator
- Compact & lightweight @ 9.6kg (21.1lb) in water
- Lift of 25Kg at full reach
- Wrist rotate range of 180° and a jaw opening of 154mm (6")
- Incorporates 19mm soft rope cutter

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Technical Specifications

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| Degrees of Freedom | 5 |
|--------------------|---|
| Control Type | Rate Controlled |
| Materials | 316 Stainless Steel, 6082 Aluminium, HDPE |
| Seal Materials | Nitrile/NBR/Buna-N, PTFE |
| Product Finish | Hard Anodised, Painted |
| Ports | 1/8" BSPP (ISO 1179) 7/16" SAE (SAE J1926-1) |
| Dimensions | Refer to Drawing |
| Weight in Air | 12.7kg (28lb) |
| Weight in Water | 9.6kg (21.1lb) |
| Maximum Reach | 860mm (34") |
| Wrist Travel | 180° |
| Jaw Opening | 154mm (6") |

Hydraulic Performance

| Max. Working Pressure | 140bar (2000psi) |
|--------------------------|---|
| Flow | 0.5lpm to 6lpm (0.13gpm to 1.58gpm) |
| Fluid Type | Mineral: DIN 51524, ISO 11158, ISO 6743-4 Synthetic: Panolin Atlantis, HLP-Synth |
| Viscosity | 16cSt to 220cSt. VG 22-32 Recommended |
| Fluid Temperature | 5-60°C (41-140°F) |
| Cleanliness Requirements | ISO 4406:19/17/14, NAS 1638:8, AS4059:9A/8B/8C |

Performance

| Wrist Torque | 18.7Nm @ 140bar (13.8lbf.ft @ 2000psi) |
|----------------------------|--|
| Jaw force | 630N @ 140bar (141.63lbf @ 2000psi) |
| Soft Rope Cutting Diameter | 19mm (3/4") |
| Lift at Full Extension | 25kg (55lb) |

| Environmental | |
|-----------------------|-----------------------|
| Operational Depth | 6000msw (19,680ft) |
| Operating Temperature | 5-60°C (41-140°F) |
| Storage Temperature | 0-70°C (32-158°F) |
| Humidity | 0% to 100% Condensing |

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